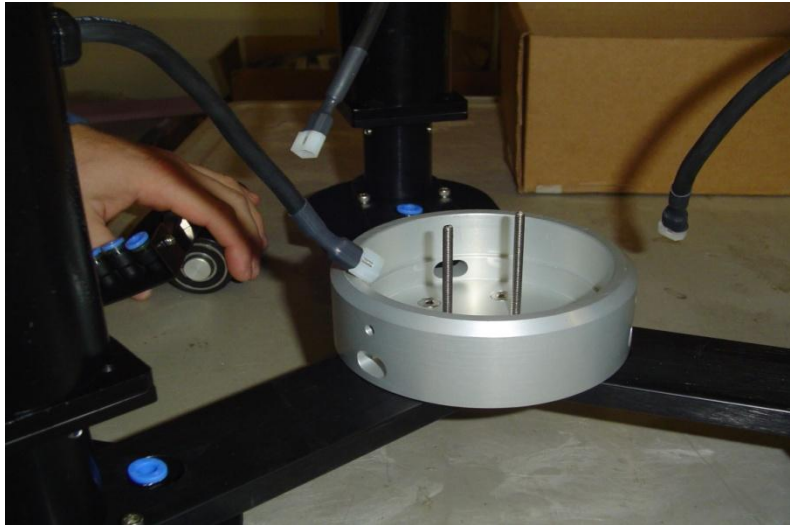
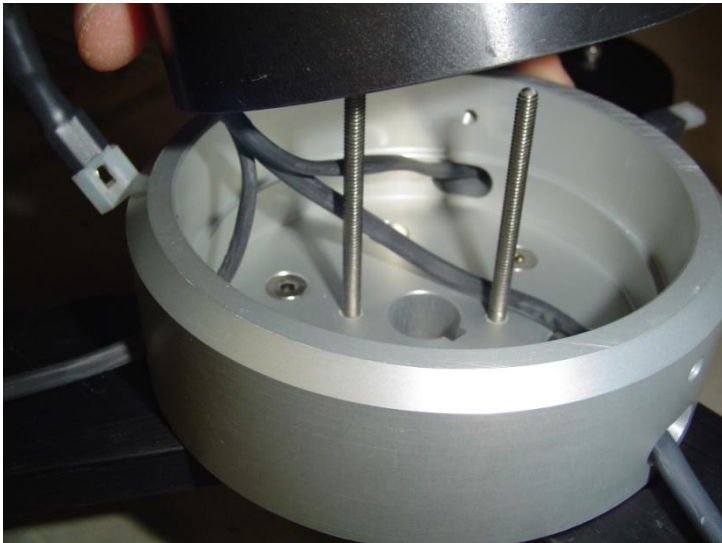


Rotary Union/Brush Block Assembly for MR/III

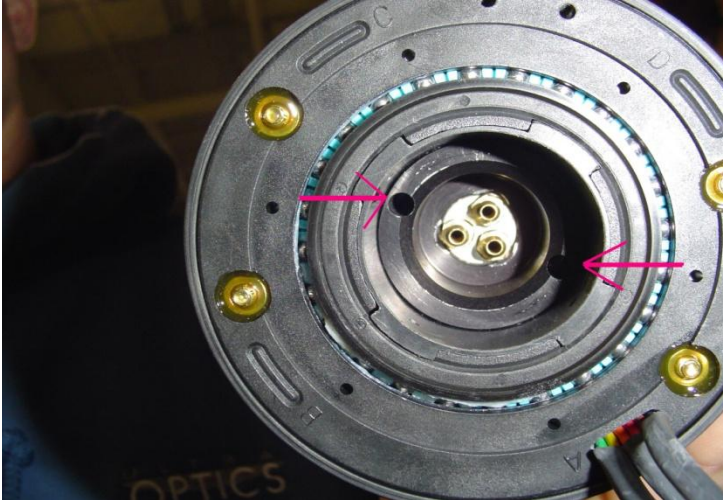
Make sure you mark your airline tubing and electrical wires before assembling to ensure proper placement to corresponding spindle assembly.



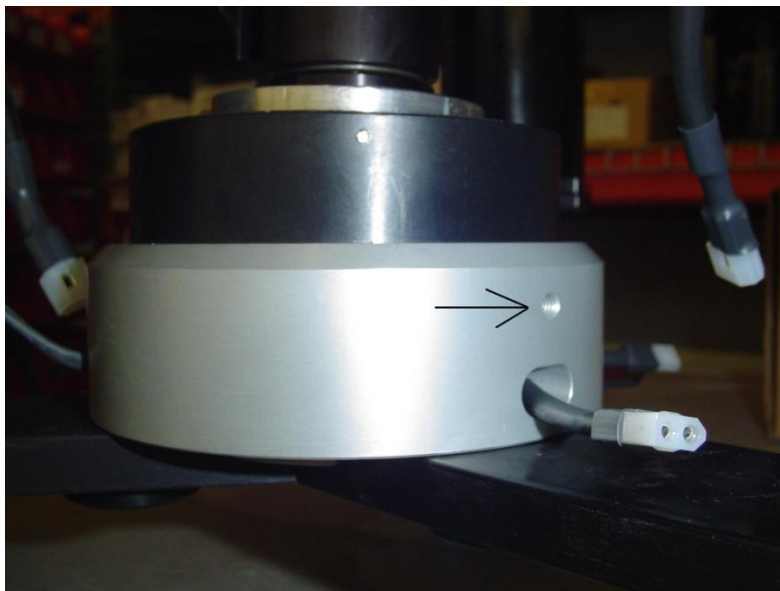
- 1) Notice the centering posts. Arrange the electrical wiring and airline tubing (not pictured) around the centering posts. (see below)



- 2) Ensure you line up the openings located at the bottom of the Rotary Union with the centering posts. (see next picture)



- 3) See holes at bottom of Rotary Union (above) and slide down assembly onto centering posts.



- 4) Tighten the (Three) set screws ensuring they line up with the groove located on the Brush Block Assembly.
- 5) Make sure the electrical wire (with large female plug) is zip tied to the Rotary Union airline tubing and bracket.