

# Ultra Rx

## Flushing Instructions

1. Go into Machine Set-up screen.
2. Disconnect the nut on the fitting at the top of your coating filter.
3. Insert loose nut and tubing into a clean container.
4. Press coating on/off button and the coating will pump out of the loose nut and tubing into the clean container.
5. When the reservoir is empty, press Coating on/off button to turn off coating pump.
6. Disconnect nut on the fitting at the bottom of the coating filter. Drain the coating out of the filter into a clean container.
7. Follow the other black tube up to the coating reservoir and disconnect. Both coating tubes should now be free.
8. The coating reservoir can now be unscrewed and removed from the coating bowl for easy cleaning.
9. Once the coating reservoir is out of the machine flush it out using acetone and allow to dry. Ensure any debris in the coating reservoir has been removed. If not, flush again.
10. Unscrew and discard coating filter.
11. Wipe out coating bowl using a clean lint free towel damp with Acetone
12. A coating bowl screen sits on the bottom on the bowl make sure it has been cleaned before reassembling.
13. Apply Teflon tape on both ends of the new coating filter before reattaching the fittings.
14. Connect both elbows with the nuts on the tubing with the arrow pointed up. Snap the filter into the clip.

After you reassemble the coating side, either put new coating in or reuse your old coating if it has not been contaminated. Re-prime the system, allowing the machine to run in the coat prime position for 5 to 10 minutes to release any air in the coating filter.

### **Optional:**

**\*\*\* Allow the machine to “cool off” for thirty minutes before flushing with acetone. \*\*\***

It may be necessary to flush the coating pump if your coating has been contaminated. With the tubing disconnected from the bottom of the filter, pour acetone into the machine as you would with coating.

DO NOT run acetone through the coating filter, simply flush into a waste container.